

POWERFLEX®

PART NUMBER

PFF19-2020

DESCRIPTION

FORD FIESTA LOWER ENGINE MOUNT BRACKET AND BUSHES

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane 19-2020A Bushes 1 x PTFE/Silicone Grease
2 x Polyurethane 19-2020B Bushes 1 x 19-2020 Anodised Bracket
2 x Zinc Plated Mild Steel Washer 1 x Anodised Sleeve
1 x Stainless Steel Sleeve

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. To assemble the bracket, insert the 19-2020B polyurethane parts into the larger diameter bore in the anodised bracket.

2. Apply some of the supplied grease to the bore of the polyurethane parts and push the anodised sleeve into the bore, until the flat surface sits on top of the polyurethane part.

3. Insert the 19-2020A polyurethane parts into the other bore in the bracket.

4. Apply some of the supplied grease to the bore of the polyurethane parts and push in the stainless steel sleeve until it sits flush in the bush.

5. Place the two Washers on each face of the 19-2020B Bushes (as shown in Figure 2) and fit the new bracket in the same orientation as the original.

6. Tension all hardware to manufacturers recommended torque settings.

